



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

12 Dec

RBW6705G03031-3G

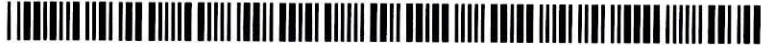
Job Sheet 168825



Part No: RBW6705G03031-3G

Job Qty: 1 ea

Part Name: Main Rotor Actuator Black Simulator Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/23/17

Job Tracking No:

Due Date: 11/30/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW6705G03031-3G Rev 1 IPP Rev A 17.11.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/29/17	0.00	0.00	Start Up Small Fab-2		MCC
110	Small Fab	1 pcs		11/30/17	0.00	0.50	Small Fab-9		MCC DAS
120	QC	1 pcs		11/30/17	0.00	0.00	QC5		38
130	Packaging	1 pcs		11/30/17	0.00	0.00	Packaging3	GA	AT 2-89
140	QC21-SA	1 Ea		11/30/17	0.00	0.00	QC21		

Part Op 110 - -Assemble as per DWG. Sheet 1

Descriptions: 120 - Black ink stamp T/N on flag to fit as per DWG.

130 - Black ink stamp T/N on flag as per DWG.

DAS 21 9-89
JAN 08 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	3896T31	2	32	0	0
	CL-2-C	1	41	0	0
	NAS1756-12	1	91	0	0
	RBW6705G03031-3G-1	1	0	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION Rework ☐	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th colspan="4">AGAINST DEPARTMENT/PROCESS</th> </tr> <tr> <td style="width:15%;">Skid-tube</td> <td style="width:15%;">Cross tube</td> <td style="width:15%;">Water Jet</td> <td style="width:15%;">Engineering</td> </tr> <tr> <td>Machining</td> <td>Small Fab</td> <td>Prod. Eng. Coord.</td> <td>Quality</td> </tr> <tr> <td>noforming</td> <td>Finishing</td> <td>Rec/Store/Packaging</td> <td>Other</td> </tr> <tr> <td>Large Fab</td> <td>Composite</td> <td>Supplier</td> <td></td> </tr> </table>	AGAINST DEPARTMENT/PROCESS				Skid-tube	Cross tube	Water Jet	Engineering	Machining	Small Fab	Prod. Eng. Coord.	Quality	noforming	Finishing	Rec/Store/Packaging	Other	Large Fab	Composite	Supplier	
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 CANADA
 TEL.: 1 613 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

Main Rotor Actuator Black Simulator Tool

PART NO: RBW6705G03031 - 3G

Start up Operation

Mfg Date: 12/20/17
 Job No: 168825

DART AEROSPACE
S025552

Ro

Environment ☐
 Design ☐
 Doc/Data ☐
 Equip/Tooling ☐
 Handling/Pre ☐
 Material ☐
 Internal Transport ☐
 Tribal Knowledge ☐
 LOA ☐
 Substation ☐
 Past Expiry Date ☐
 Misidentified ☐

PART NO:
Revision:
Operation:
Change No:

Manufacturing Process ☐
 Past Due ☐

OTHER : ☐

FAULT CATEGORY

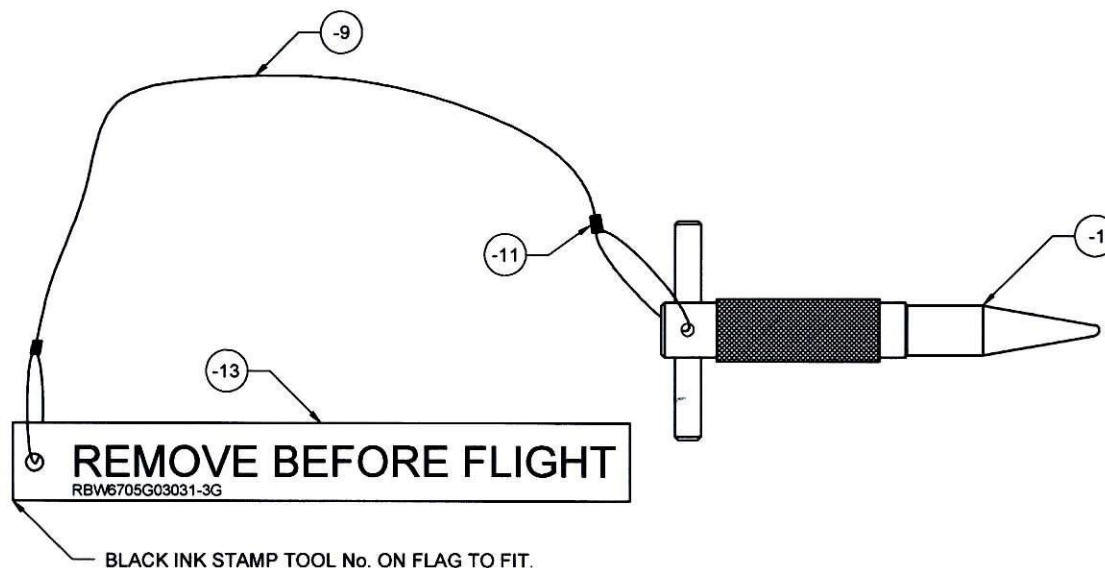
perature/Cure ☐
 up ☐
 VI/Route ☐
 ken/Damage/Defect ☐
 pection Incomplete/Unqualified ☐
 ntamination ☐
 untersink ☐
 t Too Short ☐
 structions Incomplete/Unclear ☐
 ill Holes ☐

Power Loss/Surge ☐
 Folio/Program ☐
 Grain ☐
 Weld ☐
 Wrong Stock Pulled ☐
 Out of Sequence ☐
 Off-set ☐
 Misabeled ☐
 Fit/Function ☐
 Misaligned/off center ☐

Positioned Wrong ☐
 Outside Dimensions ☐
 Over/Under tolerance ☐
 Part Incorrect ☐
 Part Lost/Missing ☐
 Part Moved ☐
 Drawing ☐
 Finish ☐
 Misread ☐
 Turning Sequence ☐

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
A	DELETED -7 KEY RING.	8/29/12	RJC
1	-5 ADDED NOTE TO BUFF ONE END OF PIN .001" OVER .75" LONG.	2/12/13	BIM



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 168825 *mcj*
17-11-23

NOTES

1. ALSO PART OF KIT RBW6705G00131-3G.

RED BARN MACHINE	
TITLE BLOCK SIMULATION TOOL, M/R ACTUATOR	
DWG NO. RBW6705G03031-3G	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: PERRITT
TOLERANCES ON: DECIMALS .XX ± .005 FRACTIONS ± 1/32 ANGLES ± 5°	APPROVED <i>D. Wed</i>
HEAT TREAT FINISH	SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA
SCALE NTS	DATE 1-28-10
SHEET 1 of 4	

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
1	1	-1	1	1	BLOCK SIMULATION TOOL			2
1	1	-3			PIN	BRASS	Ø9/16 x 4-1/8	3
1	1	-5			HANDLE	1018	Ø1/4 x 2	4
	B/O	-9	1		LANYARD WIRE	COATED STEEL	Ø1/16 x 10 REID #CL2C	1
	B/O	-11	2		FERRULE	ALUMINUM	Ø1/16 x 3/8 MCMaster-CARR #3896T31	1
	B/O	-13	1		REMOVE BEFORE FLIGHT FLAG	COATED CLOTH	NAS1756-12 AIRCRAFT HARDWARE	1

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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